

#### MODEL 711 INCREMENTAL SHAFT ENCODER



#### **FEATURES**

The Original Industry-Standard Cube **Five Versatile Housing Styles Unidirectional Output** Resolutions Available to 10,000 CPR

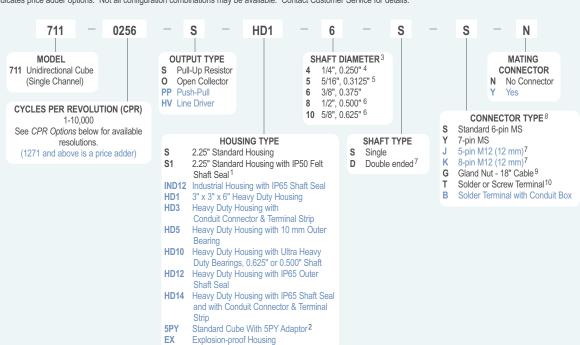
The Model 711 Accu-Coder™ is the original, industry standard cube encoder. Designed for compatibility with most programmable controllers, electronic counters, motion controllers, and motor drives, it is ideally suited for applications that require a simple, symmetrical, unidirectional square wave output in a single channel format. Critical performance specifications for the most popular resolutions and advanced Opto-ASIC circuitry—a single chip design that eliminates many board level components—increases the reliability of an already dependable and durable encoder. With new options continually being added, the Model 711 excels in a wide variety of industrial applications.

#### **COMMON APPLICATIONS**

Feedback for Counters, PLCs & Motors, Measuring For Packaging, Filling & Material Handling Machines, Wire Winding, Film Extrusion

#### **MODEL 711 ORDERING GUIDE**

Blue type indicates price adder options. Not all configuration combinations may be available. Contact Customer Service for details.



#### **MODEL 711 CPR OPTIONS**

0001 thru 0189*			0193	0198	0200	0205	0210	0240
0250	0256	0276	0298	0300	0305	0308	0315	0333
0336	0350	0360	0400	0480	0500	0512	0580	0597
0600	0700	0720	0800	0840	0960	1000	1024	1200
1250	1270	1500	1800*	2000	2048	2500	3000	3600
4096	5000	6000	7200*	8192	10,000			

EX

\*Contact Customer Service for availability.

Contact Customer Service for other disk resolutions. Not all disk resolutions available with all output types.

- Available with 0.250" shaft only.
  Only available with 5/16" (0.3125") shaft.
- Contact Customer Service for custom shaft lengths and diameters.
- Standard housing only.
- Standard or 5PY housing only.
- HD10 housing only.

  Not available for HD or EX housings.
- For mating connectors, cables, and cordsets see Encoder Accessories on page 102 or visit www.encoder.com. For Pin Configuration Diagrams, see page 107 or visit www.encoder.com.
- For non-standard cable lengths, add a forward slash (/) plus cable length expressed in feet. Example: G/6 = 6 feet of cable. For CPR > 2500. Standard cable length only.
- Screw terminals available for HD and EX housings. Solder terminals available for S and S1 housings.



#### **MODEL 711 SPECIFICATIONS**

Common to all cube housing styles.

Electrical

Input Voltage. ...4.75 to 28 VDC max for temperatures up to 85° C 4.75 to 24 VDC for temperatures between 85° C and 100° C. . 80 mA maximum with no output load Input Current.. Input Ripple......100 mV peak-to-peak at 0 to 100 kHz Output Format......Incremental- Square wave with single channel Output Types.... Open Collector- 250 mA max per channel Pull-Up- 250 mA max per channel

Push-Pull- 20 mA max per channel

(Meets RS 422 at 5 VDC supply)

Line Driver- 20 mA max per channel

Max Frequency ....... 1 to 2500 CPR 125 kHz 2501 to 5000 CPR 250 kHz 5001 to 10,000 CPR 500 kHz

... 180° (±18°) electrical Rise Time..... .. Less than 1 microsecond .Within 0.05° mechanical from one cycle Accuracy..... to any other cycle, or 3 arc minutes.

Mechanical

.6000 RPM. Higher shaft speeds Max Speed .... achievable, contact Customer Service. Shaft Material. 303 Stainless Steel Housing ... Black non-corrosive finished 6063-T6 aluminum

Bearings...... ..... Precision ABEC ball bearings

Environmental

Storage Temp ... .-25° to +85° C Humidity.... .....98% RH non-condensing Vibration...... 10 g @ 58 to 500 Hz .... 50 g @ 11 ms duration

## STANDARD CUBE HOUSING (S, S1) SPECIFICATIONS

#### Mechanical

Shaft Type .. . Single or double-ended (specify choice) Radial Loading.......... 15 lb maximum (0.250" diameter shaft) 40 lb maximum (0.375" diameter shaft) Axial Loading... .... 10 lb maximum (0.250" diameter shaft) 30 lb maximum (0.375" diameter shaft) Starting Torque .... ... 0.13 oz-in typical for 0.250" shaft 0.38 oz-in typical for 0.375" shaft Moment of Inertia ... 6.5 x 10<sup>-6</sup> oz-in-sec<sup>2</sup> Weight.....10 oz for standard housing

WIRING TABLE					7-pin	6-pin	6-pin	Term.	Term.	
Gland Cable <sup>†</sup> Wire Color	5-pin M12	8-pin M12	10-pin MS	7 pin MS HV	MS O,S PP	MS HV, No Index	MS O,S PP	Block HV, No Index	Block O,S HV,PP	
Black	3	7	F	F	F	А	A,F	1	1,6	
Red	1	2	D	D	D	В	В	2	2	
White	4	1	А	А	А	С	D	3	4	
Brown		3	Н	С		D		4		
			G	G	G					
	Gland Cable† Wire Color Black Red White	Gland Cable† Wire Color M12  Black Red 1 White 4 Brown	Gland Cable† Wire Color M12  Black 3 7 Red 1 2 White 4 1 Brown 3	Gland Cable <sup>†</sup> S-pin M12 N10-pin MS  Black 3 7 F  Red 1 2 D  White 4 1 A  Brown 3 H	Gland Cable† Wire Color5-pin M128-pin M1210-pin MS MS7 pin MS MSBlack37FFRed12DDWhite41AABrown3HC	Gland Cable† Cable PWire Color         5-pin M12         8-pin M12         10-pin MS MS MS HV         7-pin MS MS O,s HV         9-pP           Black         3         7         F         F         F           Red         1         2         D         D         D           White         4         1         A         A         A           Brown          3         H         C	Gland Cable†         5-pin M12         8-pin M12         10-pin MS         7-pin MS         6-pin MS           Wire Color         M12         M12         MS         HV         PP         No Index           Black         3         7         F         F         F         A           Red         1         2         D         D         D         B           White         4         1         A         A         A         C           Brown          3         H         C          D	Gland Cable† Cable PWire Color         5-pin M12         8-pin M12         10-pin MS MS MS O,S HV, PP         7-pin MS MS O,S HV, PP         0,S HV, No Index PP           Black         3         7         F         F         F         A         A,F           Red         1         2         D         D         D         B         B           White         4         1         A         A         A         C         D           Brown          3         H         C          D	Gland Cable†         5-pin M12         8-pin M12         10-pin MS MS No. No. Index         MS No. No. Index         HV, No. Index         H	Gland Cable† Cable†         5-pin M12         8-pin M12         10-pin MS         MS O,S HV, O,S HV, No Index         HV, PP         No Index         HV, PP

†Standard cable is 24 AWG conductors with foil and braid shield.

**WAVEFORM DIAGRAM** 

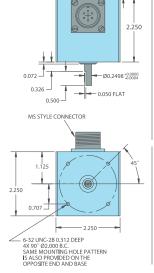
Shield

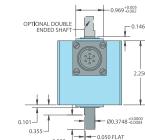
OUTPUT A \_\_\_\_\_

#### STANDARD CUBE HOUSING (S, S1)

0.117

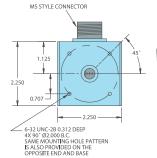
Cube Housing With 1/4" Shaft (4)





0.500

Cube Housing With 3/8" Shaft (6)





#### **CUBE PIVOT MOUNTING BRACKETS**

176430-01 Single Pivot

176431-01 Double Pivot

176430-02 Spring Loaded Single Pivot

176431-02 Spring Loaded Double Pivot

Encoder sold separately.



Single Wheel (shown with Torsion Spring)



# CUBE HOUSINGS

# INDUSTRIAL CUBE HOUSING (IND12)

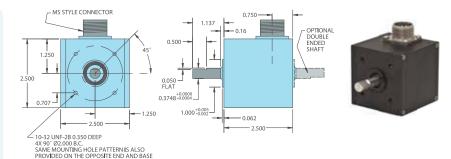
This more robust unit meets requirements between Standard and Heavy Duty housings while retaining the Cube design. The Industrial 12 (IND12) model features an IP65 shaft seal. The tough, sealed aluminum housing has a wall thickness of 0.187" and offers greater protection from wash down, sprays, dust, moisture, shock, vibration, and other hazards found in industrial environments.

# INDUSTRIAL CUBE HOUSING (IND12) SPECIFICATIONS

Refer to all Standard Cube Housing specifications except as follows:

#### Mechanical

Starting Torque ....... 3 oz-in Starting Torque w/IP65 Shaft Seal



All dimensions are in inches with a tolerance of  $\pm 0.005$ " or  $\pm 0.01$ " unless otherwise specified

# **HEAVY DUTY CUBE HOUSING (HD12)**

The Heavy Duty housing uses a separate 0.375" diameter external shaft and bearing assembly to rotate the shaft of an internally mounted Cube Housing. This provides mechanical isolation from external loads and stress. A flexible coupling between the external shaft and the encoder protects the internal unit from axial and radial loading. The 0.250" aluminum walls protect the encoder from external shock, vibration, and the outside environment.

#### **Heavy Duty Housing Options**

HD 1 Heavy Duty 3" x 6" housing

HD 3 Heavy Duty w/conduit connector (threaded for 0.500" NPT Conduit) and terminal strip

HD 5 Heavy Duty w/10 mm outer bearing

HD 12\* Heavy Duty w/IP65 rated outer shaft seal

HD 14\* Heavy Duty w/IP65 rated outer shaft seal, conduit connector

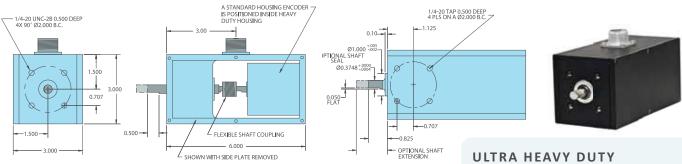
(threaded for 0.500" NPT Conduit), and terminal strip

\*These units have an outer boss diameter of 1.000"

# HEAVY DUTY CUBE HOUSING (HD12) SPECIFICATIONS

Refer to all cube specifications except as follows:

#### Mechanical



# **ULTRA HEAVY DUTY CUBE HOUSING (HD10)**

The HD 10 Ultra Heavy Duty encoder is designed for use in applications with severe shaft loading conditions. The HD 10 offers two shaft sizes: 0.500" and 0.625". Shaft material is 303 stainless steel. Bearings are conservatively rated at 95 lb radial and 60 lb axial shaft loading. IP65 shaft seal is standard on all units. The HD 10 Ultra Heavy Duty housing uses a larger external shaft and R10 bearing assembly to rotate the shaft of an internally mounted Cube Housing. This provides mechanical isolation from external loads and stress. A flexible coupling between the external shaft and the encoder protects the internal unit from axial and radial loading. The 0.250" aluminum walls protect the encoder from external shock, vibration, and the outside environment.

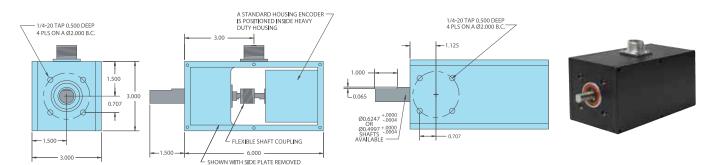
# CUBE HOUSING (HD 10) SPECIFICATIONS

### Mechanical

Max Speed	.6000 RPM
Shaft Size	.0.500" or 0.625"
Rotation	Either direction
Radial Loading	.95 lb operating
Axial Loading	.60 lb operating
Bearings	ABEC precision ball bearings
Bearing Life	. 15,000 hours at rated load
Starting Torque	.3 oz-in IP65 rated
Mounting	.Tapped holes face and base
Weight	.3.85 lb



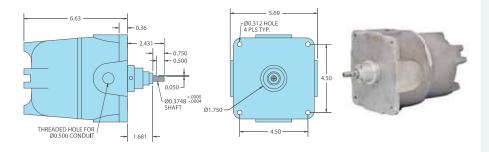
# ULTRA HEAVY DUTY CUBE HOUSING (HD10)—CONT'D



All dimensions are in inches with a tolerance of ±0.005" or ±0.01" unless otherwise specified

# **EXPLOSION-PROOF HOUSING (EX)**

An explosion-proof housing is available for installing the Cube Series Accu-Coder™ in hazardous locations. The Cube Series encoder is mounted within the explosion-proof housing and is coupled to the 0.375" shaft assembly by a flexible shaft coupling. This decreases radial and axial loading on the internal encoder shaft and bearings to ensure long life. Electrical connection to the Accu-Coder™ is by an internal barrier terminal strip. A threaded hole for 0.500" NPT conduit is provided.



## **EXPLOSION-PROOF** HOUSING (EX) **SPECIFICATIONS**

The explosion-proof housing is designed to meet the following:

NEC Class 1, Groups C and D

NEC Class 2, Groups E, F, and G

UL Standard 1203

Class 1, Division 1, Groups C and D Class 2, Division 1, Groups E, F, and G

CSA Standard C 22.2 No. 30-M 1986 NFMA 7 and NFMA 9

Refer to all cube specifications except as follows:

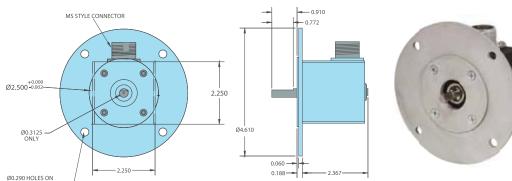
#### Mechanical

Max Speed .. 4000 RPM Radial Loading......30 lb operating Axial Loading..... ..... 10 lb operating Weight..... ....6 lb

.... Unpainted Aluminum

# CUBE SERIES OPTIONAL 5PY ADAPTER (175443)

The all aluminum optional 5PY adapter allows any standard housing Cube Series encoder to replace DC tachometer technology. The 5PY adapter is interchangeable with any 5PY tach generator.



Order standard housing Cube Series

Accu-Coder™ with 5/16" shaft and specify part #175443.

All dimensions are in inches with a tolerance of  $\pm 0.005$ " or  $\pm 0.01$ " unless otherwise specified.